

Vibrometer Catalogue

All objects have any movable elements and generate vibration. Such vibration may have serious effects on durability or reliability of the structures or machinery, and it could cause damages, abnormal stops, or disasters. Vibrometers or vibration measuring systems enable you to prevent severe damages by measuring vibrations generated by such structures, machinery themselves, or transmitted from others.



IMV CORPORATION

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*The specifications and design are subject to change without notice.





Future

ntegrity

IMV works with our customers and investors to secure their future, developing the products, skills and resources that will bring success. IMV appreciates this and work fast to meet our partners' future needs.

IMV treats our customers, suppliers and investors with the highest integrity, dealing with all our partners in an open and honest manner IMV works hard to earn and keep your trust.

Reliability

Our customers use IMV's products to ensure reliability and performance. We build this reliability into all our products and services. IMV will be there when you need us.

Strength

IMV's financial strength means we will be a long-term partner for our customers and are able to invest in the research for new products. IMV has the strength in finances, products and people to serve our customers on a global basis. We have the strength to be the world's number 1 vibration test and measurement company.

Technology

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IMV invests substantially in research to understand our customers' needs and the products to meet those needs. IMV has been the first to market many new products and technologies and we will continue to lead the market through technology and innovation for the benefit of our customers and investors.

Secure the future

With our vision "Secure the Future", IMV continues to contribute to safety, comfort, and ecology in society. Since our establishment in 1957, we have been involving in various fields of technologies. In dealing vibration measurement, we have strengthen our product development and total service to our partners and society. We will be a company to "Secure the Future" with our reliable technology.



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Selection Guide for Vibrometers / Vibration Measuring Systems

	System	CardVibro Air2	Portable Vibrometer	SmartVibro -Piezoelectric Type-	SmartVibro -Electrodynamic Type-	SmartVibro -Piezo-resistive Type-	Wave Stocker	Charge Amplifier	Broad Motion Sensor
		P 5	P9	P11	P11	P11	P13	P17	P19
	Model	VM-2012 VM-2012C	VM-4431	VM-4424H	VM-3024H	VM-7024H	VM-0330/16	VM-1970	VP-8013M
	Portable	0	0	0	0	0	—	—	0
	Measured value storage	0	0	_	_	_	0	_	_
Y	Multi-point measurement	_	_	_	_	_	0	_	_
abilit	Sending a data to PC	_*	0	0	0	0	0	_	_
Ns	Data analysis	0	_	0	0	0	0	_	_
	Waveform data storage	0	_	0	0	0	0	_	_
	Automatic equipment diagnosis	_*	_	_	_	_	_	_	_
e	Machinery maintenance	0	0	0	0	0	0	0	0
sodur	Vibration measurement of public pollusion	_	_	_	_	_	_	_	_
ፈ	Vibration evaluation, analysis	0	_	_	_	_	0	0	0
	Motor, Blower, Pump	0	0	0	0	_	0	0	0
	Turbine	0	_	_	0	_	0	0	_
ect	Generator	0	_	-	0	_	0	0	_
ldO	Mixer, Centrifuge	0	_	-	_	0	0	0	0
	Crane, Bridge	_*	_	-	_	0	0	_	0
	Floor, Ground	○*	_	_	_	0	0	_	0

*Optional application is needed.

Application examples



How to select vibration measuring systems

Selection of vibration measuring systems depends on what kind of vibration you measure. The following is classification of vibration according to human perception.



CardVibro Air2

VM-2012 / VM-2012C

The first portable vibrometer communicating by WiFi

Precise measurements are now possible even in environments that gave difficulty on vibration measurements, by high speed communication powerful data processing. The application (Air2 Light) demanded much has been released making it easier to use.

Features
Operation with Android tablet PC
Reliable wireless data communication (WiFi)

Compact and light weight

Low power consumption



Functions

Simultaneous measurement

There are many functions to express characteristics of vibration in general, so conventional vibrometers usually needed to switch the mode every time to measure by each factor. However, on pressing a button, you can measure acceleration, velocity and displacement simultaneously when you use CardVibro Air2 function for simultaneous measurement. It can save operating time and prevent miss-measurements.

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0.018	0.051	2.834	2.107	1.285	12.5
		tipen +			10

Air2 (Tablet screen)

Air2 Light (Smart phone screen)

Evaluation function

CardVibro Air2 can quickly evaluate the condition of the rotational machinery such as blowers or motors at the site with its customized standard. CardVibro Air2 enables everybody to make same judgements on same machinery conditions, having the judgement functions regarding standard as the Vibration Severity ISO-10816 (JIS-B-0906) and original bearing evaluation means.

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			Der 43	Billion Billion

Air2 FFT analysis

When the measured vibration level is too large, FFT analysis is available to investigate. CardVibro Air2 has a high resolution analysis function of 12800 lines. Comparison of bearing vibration is possible on frequency components.



Air2 (Tablet screen)

Data saving

All acquired data can be saved. Using the data management software*, highly efficient management is possible on the transferred data from PC.(*option)

Air2 (Tablet screen)

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in tere	

Air2 Light (Smart phone screen)

Air2 (Tablet screen)



Even if wireless connection is not available, measurements by USB cable connection to tablet PC are available.

Waveform observation

Beat phenomena or scrathes on bearings give some features on the vibration waveforms. It allows easy recognition of faults by waveform or graph observation. Maximum 30 minute* waveform can be recorded. *Depends on a condition



Route setting function

If the measurement point and order are specified in advance, the data will be displayed in the order. Data management is possible by machine name, measurement point, or registration number. *Data management software (option) is needed.

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Port A	_	-		
-		-		

Air2 (Tablet screen)

Application examples











Air2 (Tablet screen)

Air2 Light (Smart phone screen)

Continuous monitoring function

Waveforms or FFT results are monitored almost in real time.



Air2 (Tablet screen)

Trend graph function

The trend graph which needed 🥥 🔤 🔤 conventionally data management software now can be displayed solely by Air2 Light without using such software. Furthermore, such data can be saved by CSV to be attached to e-mail.



Air2 Light (Smart phone screen)















*Only rechargeable battery



Rechargeable with USB connection

3 types of measuring method

Direct measurement



By pressing a dedicated sensor probe (standard composition), vibration is easy to be measured directly, and no need to worry about a cable pulled into a rotating machine.

Hands-free measurement

Measurement via USB cable



A piece of magnet base makes Measurement is stable even when WIFI signal is weak. possible to measure without using * Use of USB plug bracket (option) is recommended for stable measurement.

New function table comparing with conventional application

-				Air2
	Terminal software function	Function detail	AIr2	Light
	OA value measurement	Simultaneous measurement and indication of acceleration, velocity and displacement is available	0	0
	Judgement function	Judge "Good" or "Bad" at the measuring spot instantly	0	0
	FFT/waveform analysis	Vibration phenomenon is analyzed from frequency analysis or waveform observation	0	_
	Monitoring function	Continuous display of vibration waveform like an electrocardiogram	0	_
	CSV data saving	Data are saved in the terminal PC in Excel format	_	0
	Trend graph	Measurement value is displayed in time series	_	0
(Communication with optional software	Connection to data management software or equipment diagnosis software	0	_

hands.

*small magnet is optional.

Specifications

Common specifications

Item	Specification	
Interface	Wireless LAN: IEEE802.11b, Compliant to WiFi, 128bit WEP, WPA/WPA2	
Wireless communication mode	Infrastructure mode	
Built-in memory capacity	4Mbit × 16bank	
Power supply	2 pcs. of AAA battery	
Current requirement	During measurement (at the time of WiFi use): approx. 150 mA	
Operational temperature range	+5 °C to 50 °C (Guaranteed by attached battery only)	
Operational humidity range	30 to 90% (Non-condensing)	
Sampling frequency	Maximum 76.8 kHz	
AD resolution	16 bit	
Tablet OS	Android 7.0 or later *Only approved by IMV *Refer to IMV website for the latest recommended tablet information. https://www.imv.co.jp/products/vibrograph/measure/air2/	*Ta (Nr

CardVibro Air2 Standard Type (Bult-in sensor) VM-2012

Data mar For data m Equipmen To diagnos or misalign

Option

Item	Specification
Mass	Approx.145 g
Size	41.5 mm (D) × 40.5 mm (W) × 88.6 mm (H)
Sensor	Piezoelectric accelerometer
Acceleration frequency range	10 to 10000 Hz
Velocity frequency range	10 to 1000 Hz
Displacement frequency range	10 to 150 Hz
Maximum measurement acceleration	500 m/s ²

CardVibro Air2 **Connector Type** (External sensor) VM-2012C *Connector type needs to connect with an optional sensor.

Item

Connecting sensor

Voltage input port

Sensor input IF

Voltage output port ICP port

Mass

Size

1	111	
ĺ		

Low frequency For low fre Fixed by double Charge a

Connector type is of common to the optional sensors *Connector type only

Specification

Approx.130 g (excluding a sensor)

Voltage output sensor, ICP sensor

HR10 A (round type pin 6)

-5 V, +5 V

± 2.5 V

+ 24 V (2 mA)

41.5 mm (D) × 40.5 mm (W) × 88 mm (H)



Connector type is of common to the piezoelectric accelerometer and low frequency vibration measurement sensor. *Optional product



7

Standard composition



		Standard type	Connector type
Data management software DB-2012 For data management on PC			
Equipment diagnosis software DS-2013Tr To diagnosis abnormality such as imbalance or misalignment			
Carrying case B-2012 To store Air2 main unit and other compositions as tablet PC			
Strong magnet MH-202R To fix the sensor to a measurement spot	1		
Strong magnet (for spherical surface) MH-203R To fix the sensor to a spherical surface such as pipes Recommended	1		
Long probe PI-2001 In case of use a long sensor probe(length 185mm)			
Long cable $\frac{3 \text{ m}}{10 \text{ m}} \frac{\text{CE-2012-3m}}{\text{CE-2012-10m}}$ In case of extending the sensor cable.	\bigcirc		
Piezoelectric accelerometer VP-2012A Accelerometer for connector type	- P		
Low frequency vibration measurement sensor VP-2012PS1 For low frequency vibration measurement (3 to 100 Hz). Fixed by double-sided tape on the spot. (Piezo-resistive type, cable extension 2.5 m)	0	—	
Charge amplifier CA-2012 Use for general purpose piezoelectric accelerometers. BNC input connector, low noise cable between sensor and CA-2012 is additionally needed.	Ó.		
Sensor input cable CC-2012I For build-in pre-amplifier sensor connection	\bigcirc		
Sensor input cable CC-2012V For voltage input	\bigcirc		

*Please contact us if you like to use your own optional product.

*Connection example with low frequency vibration measurement sensor (VP-2012PS1)



*Connection example with charge amplifier (CA-2012) and small sensor (VP-02S)

Portable Vibrometer VM-4431

The criteria is based on "ISO standard 10816-3: 2009" describes the absolute value judgment by velocity rms.

Features

振動計測装置

- Easy-to-read color large screen
- Equipped with ISO standard analysis function
- Easy to manage with save function and dedicated software



Compact

Carry in one hand (Smartphone-size)



Data viewer station

We offers a free software that is designed to manage stored data. It is available in our website.



ISO vibration severity

The icons of "Good", "Satisfactory", "Alert" and "Danger" make it easy for beginners to understand the criteria.



What is "Vibration severity measurement instrument on the requirements 10816-3: 2009" ?

This standard is widely used for analysis of rotational machinery. The current ISO standard 10816-3: 009 describes the absolute value judgment by velocity rms.

Please see page 35 for details.

Easy

All you need is just install the sensor and push the start button. Big buttons that are easy to press even with gloves on and a large screen that is easy to see even in the dark improve operability. The rear magnet helps you measuring and Φ 3.5 mm jack is able you to auscultate machines like stethoscopes.



What can we know?

In addition to the judgment function, the portable vibrometer can measure four vibration values. By paying close attention to each value, you can determine what kind of abnormal phenomenon is occurring.

Bearing scratches, noise, gear abnormalities, cavitation, etc. Envelope acceleration and acceleration values increase

Unbalance, misalignment, coupling failure, the slide bearing failure, foundation failure, impeller vibration, etc. → Velocity values increase

Surging, water hammer, ground vibration, pulsation of the pipe → Displacement values increase

Application examples



Motor

Specifications

Item	Specification					
	Acceleration	5 to 10 kHz				
Frequency range	Velocity	10 to1000 Hz				
	Displacement	10 to1000 Hz				
	Acceleration	RMS, EQ PEAK				
Massurament mode	Velocity	RMS, EQ PEAK				
Measurement mode	Displacement	EQ PEAK, EQ P-P, RMS				
		Envelope function				
Judgment function	ISO Vibration severity judgment (ISO 2954: 2012)					
Internal memory		Flash memory 16 GB				
Display		TFT color LCD				
Notification	Battery level, memory level, Vibration value, clock					
Output interfaces	Ф3.5 mini-jack (vibration waveform output)/USB Type-C (date transfer)					
Power supply	AA 2 batteries, USB bus power					
Dimension	130 (H) × 67 (W) × 28 (D) mm					
Weight	Approx. 230 g (Including batteries)					
Ambient operating conditions	-10 to + 50°C 90% RH or less					
Certification	CE mark (EMC directive)					





Machine tool

SmartVibro VM-4424H VM-3024H

VM-3024H VM-7024H

Accurate and easy operation

Compact and multi-functional portable vibrometer in low price. The value of acceleration, velocity and displacement are simultaneously indicated on the touch panel display.

Features

- Simultaneous measurement of acceleration,
- velocity and displacement
 - Measurement of PEAK, RMS and EQP
- FFT analysis
- Waveform data is saved into MMC or compatible card.



VM-3024H *Rubber jacket is available as an option

Functions

Simultaneous measurement

There are many functions to express characteristics of vibration, so conventional vibrometers usually needed to switch the mode every time to measure by each factor. However, on pressing a button, you can measure acceleration, velocity and displacement simultaneously when you use SmartVibro function for simultaneous measurement. It can save operating time and prevent miss-measurements. By switching the screen, VM4424H can confirm acceleration envelope for bearing condition to find even small defects easily.



Simultaneous measurement screen

FFT analysis function

SmartVibro is possible to perform frequency analysis by the minimum condition setting. *See the specifications on page 13

*What is FFT analysis? FFT analysis is to extract frequency components from vibration waveform. By comparing frequency component distribution, the cause investigation becomes possible.



Two languages are available

Japanese and English are selectable by setting change only.

Touch panel LCD

Easy operation for setting and selecting measurement value on the display with touch panel is possible. Moreover, SmartVibro has more

functions such as adjustment of brightness of contrast of the backlight, zooming measured value which will help you for easy measurement in various cases.



Waveform data save function*

Can be saved into MMC or compatible card as CSV format. (Maximum 50 seconds*) *In case of VM-7024H. See the specifications on page 13 for maximum memory storage time.

[MMC or compatible card] Memory capacity is 2GB. About 1000 files can be saved (1 file data for 5 seconds).



Application examples



Pump

Specifications

Sensor type	;	Piezoelectric Type	Electro-dynamic Type	Piezo-resistive Type	
		Supports a wide frequency range	Supports small displacement measurement	Suitable for low frequency	
Image picture					
		VM-4424H	VM-3024H	VM-7024H	
Model		High-end	High-end	High-end	
	Accereration	5 Hz to 10 kHz	10 Hz to 1kHz	0.3 Hz to 100 Hz	
Frequency	Velocity	10 Hz to 1kHz	10 Hz to 1kHz	3 Hz to 100 Hz	
range	Displacement	10 Hz to 150 Hz	10 Hz to 1kHz	3 Hz to 100 Hz	
Maximum	Accereration	300 m/s ² (RMS, EQP, PEAK)	100 m/s ² (RMS, EQP, PEAK)	20 m/s ² (RMS, EQP, PEAK)	
mesurable	Velocity	1000 mm/s (RMS, EQP, PEAK)	200 mm/s (RMS, EQP, PEAK)	100 mm/s (RMS, EQP, PEAK)	
range	Displacement	10 mmp-p (EQP, PEAK)	1,000 µmp-p (EQP, PEAK)	10 mmp-p (EQP, PEAK)	
FFTfunction		Equipped	Equipped	Equipped	
Waveform sav	e function	Equipped	Equipped	Equipped	
Power supply		AA battery × 2 pcs. (Continuous use for 20 hours or more)	AA battery × 2 pcs. (Continuous use for 20 hours or more)	AA battery × 2 pcs. (Continuous use for 20 hours or more)	
Weight		Approx. 230 g (including battery)	Approx. 230 g (including battery)	Approx. 230 g (including battery)	
Size		74 (W) × 32.5 (D) × 154 (H) mm	74 (W) × 32.5 (D) × 158 (H) mm	74 (W) × 32.5 (D) × 154 (H) mm	
Sensor size/weight		Piezoelectric sensor (VP-4316) φ19 × 42 (L) mm/40 g (Sensor) φ 6 × 195 (L) mm/70 g (probe)	Electrodynamic velocity sensor (VP-3024) φ 25 × 50 (L) mm/140 g (Sensor) φ 10 × 50 (L) mm/20 g (probe)	Piezo-resistive accelerometer (VP-7000L) 45 (W) × 45 (D) × 45 (H) mm/200 g (Sensor)	
Common accessories		I/O cable For utilizing AC/DC output	• AA battery × 2 pcs.	SD card Save waveform data in CSV format	
		Strong magnet [for flat surface] MH-202R (q24 × 10.5 mm)	• Strong magnet [for spherical surface] MH-203R (φ24 × 20 mm)	• Magnet MB-PB 50 (W) × 60 (D) × 65 (H) mm	
Option		Long cable LC4 (4 m) For measurement with a long sensor cable	Extention cable CE-3024-3 (3 m) CE-3024-6 (6 m) CE-3024-10 (10 m) For measurement with a long sensor cable	Long cable CE-7000 (10 m) For measurement with a long sensor cable	
Common option		Rubber jacket PC-3024 Reduces the impact on the main body	AC adapter PS-3024-3 For measurement with AC power instead of batteries	Carrying case C-3024 Stores the main unit and options	

Compressor

Data Acquisition Analysis System Wave Stocker VM-03/30/16

For waveform data acquisition and analysis

By simultaneous sampling measurement of up to 16 channels, data collection and judgement is possible. It can be widely used for site measurement, monitoring and developmental study.

Features

- Compact and light weight
- Data transfer by USB 2.0
- Easy to operate
- Long term continuous data acquisition is possible



System Composition

Data aquisition and analysis system (Wave Stocker) is composed of Simultaneous sampling unit (VM-0330R/16), Charge amplifier (VM-1980/3) and Data record software (DS-0330).



Specifications

▶ 16 Channel simultaneous sampling unit VM-0330/16

Item	Specification
Analog input function	Voltage: ±10 V Input combination: DC/AC (0.07 Hz) Constant current: 3 mA on-off possible (for amplifier build-in sensor
A/D converter function	Sampling frequency: 12.8 kHz/ch (maximum) Resolution: 24 bit
Amplifier function	×1, ×5, ×10, ×20, ×50, ×100
Alarm indication function	Over range light-on (HOLD)
Digital input/output function	2 inputs, 2 outputs,
Power supply	DC12 V (dedicated AC adapter)
Operating temperature range	0 to +50°C
Operating humidity range	20 to 80% RH (non-condensing)
Size/Mass	240 (W) × 150 (D) × 55 (H) mm/1.6 kg

► Charge amplifier VM-1980/3

Item	Specification
Input signal	Piezoelectric accelerometer
Frequency range	0.4 to 20 kHz
Charge sensitivity setting range	0.01 to 999 pC/(m/s ²)
Measurement range	3.3 to 66000 m/s² (for charge sensitivity 1.5 pC/(m/s²) *Subjected to change by charge sensitivity
Filter frequency characteristics	Low frequency cut-off: hrough, 3 Hz, 10 Hz (-18 dB/Oct) High frequency cut-off: Through, 1 kHz, 10 kHz (-18 dB/Oct)
Calibration signal	156 Hz, ± 2.5 V Sine output
Alarm indication function	Over range: Red LED light-on (HOLD) Under range: Green LED on/off (1 second HOLD)
Power supply	DC12 V (dedicated AC adapter)
Operating temperature range	0 to +50 °C
Operating humidity range	20 to 80% RH (non-condensing)
Size/Mass	240 (W) × 150 (D) × 35 (H) mm/0.6 kg

Software DS-0330

Analysis Tool	
Analysis 000 Data Recording Tool (standard) Concept This is a data saving tool to make a pre-processing as filing the simultanous sampling data from 16 ch A/D unit, waveform monitoring, regeneration, data extraction for analysis. It is also possible to monitor the original waveforms or FFT analysis in real time of 16 channels. This is an essential item to use other analysis tools.	Acquisition of 16ch. samplin Filter processor (FIR) Triggering Averaging Weighing of filtering

Optional software

Analysis Tool	
Data extract software	Continuous recording da

*The optional software converts and analyzes the waveform CSV file of Analysis 000.

Functions

Waveform acquisition

Waveforms of up to 16 channels are displayed and data observation (as waveform only, FFT only, waveform plus FFT) is possible during measurement is proceeding.

You can operate various setup, halt and stop etc. instinctively just like a home video recorder.





■ **米** (4) × L

025.0 Hz

Data is saved as text files after various analysis such as

inter-channel calculation, filtering, waveform edit, FFT (spectrum)

The data is available with the commercialized software as Excel.

analysis, differentiation, integration, and DC removal etc.

Display setup screen

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Transportation vibration time history waveform screen

			NUH	2006/06/02 14:00:01	12.5
Swept	original	wave	forms	screen	

Analysis function







	Functi	on	
ig output	Text file output	Printing	Data display between cursors
	Waveform monitoring	 Analysis line number 	ME'scope record mode
	Data recording	· FFT real time monitoring	(Coherency, Transfer functions)
	Logger record	Window functions	
	Filter property setting	Data saving	

Function

ata extraction • Power spectrum density (PSD) analysis

Charge amplifier VM-1980/3

Compact 3 signal route charge amplifier

By connecting with piezoelectric accelerometer, it can output acceleration waveform in voltage.



- Compact and light weight
- Desk top or portable use
- Usable as charge amplifier for vibration analysis system (wavestocker).

System composition

■ AC OUTPUT (±5 V at full scale) Waveform output to oscilloscope, stroboscope and data recorder etc.



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Specifications

Item	Specification	
Input signal	Piezoelectric accelerometer	
Frequency range	0.4 to 20 kHz	
Charge sensitivity setting range	0.01 to 999 pC/(m/s ²)	
Measurement range	3.3 to 66000 m/s ² (for charge sensitivity 1.5 pC / (m/s ²) *Subjected to change by charge sensitivity	
Filter response	Low frequency cut-off : Through, 3 Hz, 10 Hz (-18 dB / Oct) High frequency cut-off : Through, 1 kHz, 10 kHz (-18 dB / Oct)	
Calibration signal	156 Hz, ± 2.5 V Sine output	
Alarm indication	Over range : Red LED light-on (HOLD) Under range : Green LED on / off (1 second HOLD)	
Power supply	DC12V (dedicated AC adapter)	
Operational temperature / humidity range	0 to +50 °C / 20 to 80 %RH (non-condensing)	
Size / Mass	240 (W) x 150 (D) x 35 (H) mm / 0.6 kg	

Standard composition

Item	Quantity	Notes
3-channel charge amplifier	1	
Power supply adapter	1	AC100 V 50 / 60 Hz 41 VA
Instruction manual	1	Inspection certificate is attached on the last page

Option

Item	Notes
RS-232C cable	RS-232C communication cable (sensitivity, range, HPF, LPH can be set up by PC)
Pin jack output cable 0.3 m	Single lead shield wire, Monaural pin jack-BNC
BNC output cable 1.5 m	BNC-BNC cable 1.5 m (RG-58AU)
Connection cable	For connection to 2 or more VM-1980



Simple charge amplifier EzC CA-30/21

Low-cost 1ch charge amplifier

Connect output of charge piezoelectric accelerometer to the logger or oscilloscope.

Features

Stable charge conversion characteristics Power supply with microUSB Ultra-smaii in size and light weight Simple design without setting

System composition

AC OUTPUT (±5 V at full scale) Waveform output to logger, oscilloscope and measurement device etc.



Specifications

Item	Specification		
Channel	1 Ch		
Sensitivity	1 mV/pC		
Sensitivity error	±3 % (160 Hz standard)		
Frequency range	5 Hz to 10,000 Hz ± 0.5 dB		
Maximum output voltage	- 4.8 V to + 4.8 V		
Power supply	+ 5 VDC		
Operational temperature range	0 °C to 60 °C (non-condensing)		
Size	63.5 (W) × 24.5 (H) × 35.5 (D) mm (excluding connectors etc.)		
Mass	Approx.100 g		

Standard composition

Item	Quantity	Notes
Simple charge amplifier	1	
USB output AC adopter	1	Power supply for simple charge amplifier
Micro USB cable	1	Power supply for simple charge amplifier
Dedicated case	1	Storage for simple charge amplifier





Digital Charge-input Vibrometer

VM-1970

Covers from 1 Hz up to 100 kHz

Conversion of the measured value or change of unit are automatic. No need for complicated operations and easy to read indication.

Features

- H function is measurable
- Level alarm function
- Vibration severity calculation according
 - to ISO-10816 is available.

System composition

■AC OUTPUT (±5 V at full scale, load 10 kΩ or higher) Waveform output to oscilloscope, stroboscope and data recorder etc. **■**DC OUTPUT (±5 V at full scale, load 10 kΩ or higher) Vibration lebel output to pen recorder



Specifications

Item	Specification		
Input signal	Piezoelectric accelerometer		
Frequency range	Acceleration : 1 Hz to 100 kHz (±3 dB), 3 Hz to 70 kHz (±0.5 dB) Velocity : 3 Hz to 6 kHz (±0.5 dB) Displacement : 3 Hz to 600 Hz (±0.5 dB)		
Measurement range	Acceleration 1, 10, 100, 1000, 10000 m/s ² 5 range		
(for an accelerometer of charge sensitivity 1.0–9.99pc / m/s²)	Velocity 3 Hz to 1, 10, 100, 1000 cm/s 4 range 10 Hz to 1, 10, 100, 1000 cm/s 4 range 30 Hz to 0.1, 1, 10, 100, 1000 cm/s 5 range		
	Displacement 3 Hz to 1, 10, 100, 1000 mmp-p 4 range 10 Hz to 0.1, 1, 10, 100, 1000 mmp-p 5 range 30 Hz to 0.01, 0.1, 1, 10, 100 mmp-p 5 range		
	H function Value of acceleration detected after passing 2 kHz to 15 kHz bandpass filter then detected and processed by 1 kHz low pass filter. Unit is the same as of acceleration.		
Filter response	Lower cutoff frequency: Off (1 Hz), 3, 10, 30 Hz Higher cutoff frequency: 300Hz, 1, 3, 10 k, Off (100 kHz) Cutoff: -18 dB Butterworth		
Indication	rms: Mean square value PEAK: Peak value EQP: Equivalent peak estimated from average value P-HOLD: Held max. peak value		
Level watching function	Alarm level step: 1 Step for every channel Alarm output: 1a Relay contact output / ITTL level output for each individual channel Setting: 0 to 110% for every range Contact capacity: DC30 V 0.5 A, AC120 V 0.5 A		
Output	Waveform: voltage 0 to $\pm 5 V$ (load 10 k Ω or higher) calibration output: 80 Hz Sine output Level output: voltage 0 to $\pm 5 V$ (load 10 k Ω or higher)		
Operating temperature/humidity	0 to +40° C/85% RH or lower (non-condensing)		
Power supply	Commercial power supply: AC100 V ±15% 50/60 Hz 20 VA or less Battery: D size 4 pcs. life 10 hours or longer External DC power supply: DC9 to 12 V		
Size/Mass	200 (W) x 290 (D) x 150 (H) mm (excluding connectors etc.) /Approx. 5 kg		

Standard composition

.

	Item		Notes
	AC adapter	1	For AC 100 V
	AC adapter plug	1	Accessory for AC adapter
	Output cable	1	1.5 m
-	Screw driver	1	Flathead screwdriver
4	Fuse	2	2 A
	Main unit plastic cover	1	
	Instruction manual	2	

Option

Item	Notes
Auxiliary output connector	For alarm relay
Conversion transformer	For AC adapter

Transport Environment Recorder Tough Logger

TR-1000

For investigation and evaluation of the transportation route

For further investigation of the cause of defects by shock, fall, temperature or humidity. For evaluation of vibration durability. For research & development of the most suitable package.

Features

- Built in 3-axis vibration pickup and thermo hygrometer
- All channel are of simultaneous sampling
- Data are easily transferred by USB
- Continuous measurement time is maximum 4 days *depends on the condition

Function

Grasp of transport environment

Able to investigate and evaluate of the transportation route by measuring vibration, temperature and humidity on the overall route. Waveform can be measured continuously and display or PSD analysis is available by using the attached software "Waveviewer".



Setting screen Vibration waveform and PSD analysis screen

Specifications

Item	Specification	
Measurement mode	Vibration (built-in 3 ch + external connection 6 ch), temperature / humidity	
Measurement range	100, 500, 1000 m/s ²	
Sampling rate	512, 1280, 2560 Hz	
Operating temperature range	-25 to +70 °C	
Operating humidity range	5 to 95% RH (non-condensing)	
Measurement position	Latitude/longitude/Speed (option)	
Recording interval	1 to 100 min. (changeable step 1 min.)	
Storage capacity	Standard 8 GB (maximum 32 GB)*	
Data acquisition	Continuous recording, event recording	
Memory (storage medium)	MMC or compatible card	
Continuous measurement time	Maximum 30 days *depends on the condition	
Power supply (built-in battery)	Rechargeable lithium ion battery× 2 pcs.	
External power supply	External battery (option) / Car cigarette lighter socket (option)	
Size/Mass	140 (W) x112 (D) x71 (H) mm (excluding connectors etc.) / Approx. 1.5 kg (including battery)	
	h	

* No recommended memory card for 32 GB





Data edit screen(Optional software



PSD analysis screen (Optional software)

Software

0

Item	Function
tached software	Wave Viewer (waveform display, power spectrum density (PSD) analysis) ${\rm GPS}^*$ (Position data CSV format output, NMEA basis file, Option)
otional software	Data extract software (continuous recording data extraction, power spectrum density (PSD) analysis)
ecommended stem requirement	OS: Windows 2000/XP/Vista/7 (32bit, 64bit) CPU: Pentium4 (1 GHz) or more *2 GHz or more is recommended Memory: 1 GB or more

*Position data & map display software Obunsha Corporation" Super Mapple Degital

Broad Motion Sensor

VP-8013/VP-8013S

Covers from ultra low acceleration up to high frequency mechanical vibration.

Broad motion sensor, VP-8013, with the use of an original sensor module developed by IMV is enabled to measure and monitor vibration in wide frequency range which was not covered by single sensor of any conventional types.

Features

Covers from ultra low acceleration (0.04 Hz)*

up to high frequency mechanical vibration (1000 Hz)

- compact design with three axis detection
- Shock durability 10000 m/s²
- The power supply unit has Micro USB connector *Actually the output starts from DC, performance confirmed range is from 0.04 Hz.

Functions

Wide frequency range

There are many different types of vibration ranging from ground or building vibration to machinery vibration. That's why it is necessary to select the best suited sensor for your specific measuring purpose. Particularly, high price servo sensor has been mainly used for low frequency vibration, and piezo accelerometer or electrodynamic sensor usually used in measurement of or machinery vibration are hard to be applied for low frequency measurement. Broad motion sensor, VP-8013, with the use of an original sensor module developed by IMV is enabled to measure and monitor vibration in wide frequency range which was not covered by single sensor of any conventional types.



Able to measure the visible vibration or fluctuation with high accuracy



Steel towe



Able to cover the frequency 10 to 1000 Hz, stated by ISO-10816-1 "Mechanical vibration -- Evaluation of machine vibration by measurements on non-rotating parts - General guidelines"

*ISO-10816-1 is widely used for vibration measurement and evaluation of rotating machine over 600 rpm.

Further, the sensor can measure not only the low frequency vibration of a slow rotational machinery as a mixer, but also be used for total vibration evaluation of building, basement and the machine itself.

Able to measure the micro vibration which is usually measured by servo sensor.

X DC+2A

111

VP-8013 S/N 0000

Micro vibration

S/N 0010

12.5

PICKUP INPUT ML00021



Machine tool



Measurement area



VP-8013S is suitable for more micro vibration measurement

Specifications

Item	VP-8013	VP-8013S
Measurement direction	3 axis	
Measurement frequency range	0.04 to 1000 Hz	
Maximum acceleration	±58.8 m/s ²	±19.6 m/s ²
Tilt resolution	0.05 degree	
Sensitivity	44.9 mV / (m/s ²)	134.6 mV / (m/s ²)
Sensitivity error	±10 %*	
Cross-axis sensitivity	Less than ±2 %*	
Output noise	X Y : 0.00294 (m/s ²) / √Hz level, Z : 0.0049 (m/s ²) / √Hz level	
Shock durability	10,000 m/s ²	
Protection rating	IP67	
Operational temperature range	-10 °C to +60° C (non-condensing)	
Mass	Approx. 230 g	
*1 Specification is subject to change without notice		

Standard composition (VP-8013M / VP-8013SM)

Item	Model	Notes
Acceleration pickup	VP-8013 / VP-8013S	
Power supply unit	VM-8013	
Water-proof cable	CB-X013-05	5 m
USB output AC adaptor		
Micro USB cable		1 m
Carrying case	B-8013	Storage for magnet and additional cable

Option

Item	Model	Notes
Output BNC cable 3 pcs.	CXC-N-PPRG-1.5/3	Connector with BNC plug on both ends/1.5 m
Output BNC cable	CXC-N-PPRG-1.5	BNC connector on both ends/1.5 m
Output cable	CO-1970	Connector with BNC and alligator clip/1.5 m
Water-proof long cable	CB-X013-10	10 m, separately quotation for longer cable
Magnet	YA1870 / 2	Fixable only in longitudinal direction
Magnet (2 pcs./set)	YA1870	Use 2 connectors in the case of fixing horizontally
Data Viewer	VP8013App	Vibration analysis application (See next page)





Data Viewer Application VP8013App

Concept

VP DataViewer is a software for analysis according to the purpose using data measured with VP - 8013 and logger. Utilizing the broadband measurement capability and microtremor measurement capability of VP - 8013, it is possible to perform various analyzes that were difficult to realize with one sensor so far. You can also read and analyze the saved file of the IMVFW format saved by another measuring device.

Application examples

Evaluation of ground, floor vibration





For evaluation of influence of traffic vibration on the building residential quality is performer by 1/3 octave acceleration analysis from 1 Hz. On the other hand, 1/3 octave velocity analysis from 4 Hz is now commonly employed by the environmental vibraton standard of the installation facility of the semicondoctor device manufacturing system etc. VP-8013 App has the criteria lines as above, therefore, those 1/3 octave analysis can be evaluated being compared to such lines.

Vibration evaluation for pipes



The evaluation standard that SwRI (Southwest Research Institute) determined is used for the vibration evaluation on the pipe fixing structure in chemical plants. This standard is referred on FFT analysis of the displacement from 1 Hz. VP-8013 App is equipped with SwRI evaluation standard, and it can compare the FFT result to the criteria of the standard directly.

Analysis for low-speed-rotary machinery





For analysis of the main shaft imbalance of low-speed rotary machines less than 600 rpm is carried out targeting to mainly on 10 Hz or less frequency components. It can get FFT analysis immediatery from data of VP-8013 which can measure low level vibration easily.

Screen image





This App can make DC cut from an acceleration waveform of VP-8013, BPF setting flexibly and support the conversion to velocity and displacement waveform.

FFT result is refrected into a tripatite graph of Draws a trace graph displaying 2 axes vibration data. frequency, displacement, velocity, and acceleration. You can locate vibration sources of the part to be paied attention.

Connection on measurement







Lissajous



It is used to find influence of the wind find on the pole etc

MEMO



Vibration Sensors

A vibration sensor is an equipment to detect a vibration and convert to an electrical signal. Usually, It is used being connected to an amplifier or a main unit of a vibrometer. To measure a precise vibration, selecting the most suitable sensor is very important.



Piezoelectric sensor (Charge type)

Pressure type

Pressure type has a piezoelectric element fastened by a screw between a piece of weight and the base. Measurement of pretty large shock is possible because of its advanced mechanical strength. The resonant frequency is high for its sensitivity. Therefore, the sensors of this type can be used not only for general applications but also for measurements on the high speed rotational machinery or detection of leakage from the pipe lines.



■Suitable for measurements of high frequency or high acceleration vibrations ■Stable works, advanced linearity ■Wide operation temperature range



Shear type is constructed so that each piezoelectric element has shear that is proportional to applied acceleration between the poles. It is useful for low frequency vibration measurement even in the environments of large temperature change because it is hard to be effected by the pyroelectricity. Furthermore, it is less sensitive to the strain in the base.



- ■Suitable for measurements of high frequency or high acceleration vibrations ■Tough against the temperature change and disturbance caused by the strain in mounting section
- Covering from small and light to high sensitivity

Piezoelectric sensor (Build-in pre-amplifier type)

This is a piezo sensor which has a built in charge amplifier to output a low output impedance voltage signal. Less expensive caxial cable can be laid long distance with minimum lowering of sensitivity and influence of external noise. It is suitable for vibration monitoring. However, it is not recommendable for use in high temperature, in very high frequency range nor for meauament of very large accleraration.

Features



[Frequency response]

Upper usable frequency limit depends on its own resonant frequency or rigidity of mounting. Lower useful frequency is limited by the time constant of the amplifier.



[Temperature characteristics]

Acceleration sensitivity of a piezoelectric element is effected by temperature. While such effect is dependent on material and structure, high temperature gives larger capacitance, higher charge sensitivity and smaller voltage sensitivity generally.



Bending type

Bending type has a construction to

get the signal from the piezoelectric

elements glued on a metal plate which

acceleration sensitivity to be suitable to

monitor earthquakes or small vibration

of the testing models of dam, power

Piezoelectric elements

Base

Small size, light weight, high sensitivity

Stable works, advanced linearity

is bent being applied an acceleration.

This is light weight and has high

station or small equipments.

Weight

[Lateral sensitivity]

Sensitivity to the acceleration applied along the axis of 90° to the sensitive axis is designed to be less than 5%.

Piezoelectric accelerometer



VP-4201H

Charge/ compression type	
High temperature	

Specifications		
Resonance frequency	> 23,000 Hz	
Frequency range	fc* to 5,000 Hz ±1 dB	
Charge sensitivity	5.0 pC/(m/s ²) ±20 %	
Capacitance	1,000 pF ±20 %	
Maximum arrowable acceleration	16,000 m/s ²	
Operating temperature range	-20 to +250 °C	
Cable connection	Sidewise 10-32 threaded connector	
Weight	42 g	
Material	Stainless steel (SUS304)	







VP-4031IW



Specifications

Resonance frequency	> 50,000 Hz
Frequency range	1 to 13,000 Hz ±1 dB
Voltage sensitivity	1 mV/(m/s ²) ±10%
Maximum arrowable acceleration	5,000m/s ²
Power supply	2-10 mA constant current, voltage 21-30 V
Operating temperature range	-54 to +80°C (Constant current 2 to 10 mA) -54 to +120°C (Constant current 2 to 5 mA)
Cable connection	Connector (Lateral direction) Dedicated cable *C-4031IW-3* included as standard
Weight	Approx. 0.6 g (sensor only)
Material	Aluminum

Outward dimension





VP-02S



Liaht

Specifications

Resonance frequency	> 60,000 Hz
Frequency range	fc* to 13,000 Hz
Charge sensitivity	0.22 pC/(m/s ²) ±20 %
Capacitance	940 pF ±20 %
Maximum arrowable acceleration	10,000 m/s ²
Operating temperature range	-20 to +150 °C
Cable connection	Sidewise M3 threaded connector
Weight	1.9 g
Material	Titanium and aliminum (A2017B)
Weight Material	1.9 g Titanium and aliminum (A2017B)







Specifications

Resonance frequency	> 15,000 Hz
Frequency range	fc* to 7,000 Hz ±1 dB
Charge sensitivity	1.5 pC/(m/s ²) ±10 %
Capacitance	1,000 pF ±20 %
Maximum arrowable acceleration	5,000 m/s ²
Operating temperature range	-20 to +150 °C
Cable connection	Sidewise 10-32 threaded connector
Weight	40 g
Material	Titanium (TB340H)



Outward dimension



^{*}fc: The value is defined by the time constant of amplifier

Piezoelectric accelerometer

	■ Specifications	
Charge/	Resonance frequency	> 30,000 Hz
share type	Frequency range	fc* to 10,000 Hz ±1 dB
	Charge sensitivity	1.5 pC/(m/s ²) ±10%
	Capacitance	1,000 pF ±20%
cceleration	Maximum arrowable acceleration	20,000 m/s ²
General	Operating temperature range	-20 to +150
	Cable connection	Upward 10-32 threaded connector
	Weight	12 g
	Material	Stainless steel (SUS303)
VP-13	4.5 4.5 18.5 18.5 19	Cutput connector No 10-32 UNF



VP-301 Charge/ share type High sensitivit

Specifications	
Resonance frequency	> 12,000 Hz
Frequency range	fc* to 3,500 Hz ±1 dB
Charge sensitivity	35 pC/(m/s ²) ±10%
Capacitance	1,500 pF ±20%
Maximum arrowable acceleration	1,500 m/s ²
Operating temperature range	-20 to +120
Cable connection	Sidewise 10-32 threaded connector
Weight	100 g
Material	Stainless steel (SUS303)
Outward dimensions	Debut connector No 10-32 UNF





VP-4M2Z

1.1

VP-32

Charge/ share type



Set screw (female) M5 P0.8 depth 4



	Specifications	
Charge/	Resonance frequency	> 50,000 Hz
share type	Frequency range	fc* to 10,000 Hz
21	Charge sensitivity	0.04 pC/(m/s ²) ±20%
Micro	Capacitance	250 pF ±20%
	Maximum arrowable acceleration	50,000 m/s ²
	Operating temperature range	-50 to +160°C
	Cable connection	Sidewise direct 10-32 with receptar
	Weight	1.2 g
	Material	Titanium
E Neso	Outward dimensions	
		Z Z Ser No. Ser No. S.5 S.5 S.5

 $^{*}\mbox{fc:}$ The value is defined by the time constant of amplifier

Piezoelectric accelerometer

VP-420A		
	Specifications	
Charge/	Resonance frequency	> 26,000 Hz
share type	Frequency range	fc* to 7,000 Hz ±1 dB
21	Charge sensitivity	5.0 pC/(m/s ²) ±10%
Large	Capacitance	1,000 pF ±20%
acceleration	Maximum arrowable acceleration	5,000 m/s ²
General	Operating temperature range	-20 to +150°C
	Cable connection	Upword 10-32 threaded connecto
	Weight	23 g
	Material	Stainless steel (SUS303)
VF-420A GID2 IMV	4.5	Output connection Nex 10-52 UNF

Charge/ bending type Light High sensitivity

VP-4132

Resonance frequency	> 3,000 Hz
Frequency range	fc* to 1,000 Hz ±1 dB
Charge sensitivity	3.5 pC/(m/s ²) ±20%
Capacitance	1,000 pF
Maximum arrowable acceleration	2,000 m/s ²
Operating temperature range	-20 to +80°C
Cable connection	Sidewise M3 threaded connector
Weight	0.9 g
Material	Aluminum (A5052)

	Outward dimensions
1 VP-4132	Outward dimensions

VP-A1P1		
	Specifications	
Built-in	Resonance frequency	> 35,000 Hz
pre-amplifier	Frequency range	10 to 8,000 Hz
shear type	Voltage sensitivity	10 mV/(m/s ²) ±10%
General	Maximum measurable acceleration	300 m/s ²
General	Power supply	0.5-10 mA constant current, voltage 15-36 V
	Operating temperature range	-50 to +110°C
	Cable connection	Sidewise 10-32 threaded connector
	Weight	10 g
	Material	Titanium
10101 PI		Output connector No.10-32 UNF
5		18.5 0.5 8.5 Mount screw Moe P1 deept 5

VP-4200





VP-A1P0





Specifications

Resonance frequency

Maximum arrowable acceleration 10,000 m/s²

Operating temperature range -20 to +120°C

Frequency range

Charge sensitivity

Cable connection

Outward dimension

Д

Specifications

Resonance frequency

Set screw (female M6 P1 depth 7

Capacitance

Weight Material

> 25,000 Hz

fc* to 7,000 Hz ±1 dB

Upword 10-32 threaded connector

Stainless steel (SUS303)

Output connector No.10-32 UNF

φ6.2

5.0 pC/(m/s²) ±10%

1,000 pF ±20%

45 g

 \bigcirc

^{φ17}

 (\mathbf{P})

Frequency range	3 to 12,000 Hz
Voltage sensitivity	1 mV/(m/s ²) ±10%
Maximum measurable acceleration	3,000 m/s ²
Power supply	0.5-5 mA constant current, voltage 15-25 V
Operating temperature range	-30 to +110°C
Cable connection	Upward M3 threaded connector
Weight	1.9 g
Material	Titanium

> 40,000 Hz



VP-A1P1Z



Specifications

Resonance frequency	> 35,000 Hz
Frequency range	3 to 5,000 Hz
Voltage sensitivity	10 mV/(m/s ²) ±10%
Maximum measurable acceleration	500 m/s ²
Power supply	0.5–10 mA constant current, voltage 21–24 V
Operating temperature range	-50 to +110°C(5mA) /-50 to +70°C(10mA)
Cable connection	Sidewise dedicated connector
Weight	11 g
Material	Titanium

Outward dimensions



*fc: The value is defined by the time constant of amplifier

Cable assembries for piezoelectric accelerometer



□ : cable length * The length of cable varies accoridng to settings and monitoring conditions. Please contact us for details.

Mounting adaptor for piezoelectric accelerometer



Interconnection conversion connector

BNC-P-C25J-A Converts MTS to BNC	BNC-P-C25J-A	
BNC323-BA / BNC-PA-JJ Setting BNC connector on panel	BNC-323-BA BNC-PA-JJ]





Related Products

IMV provides total service with various related products to support vibration measurements and evaluation.

Spin rotor kit/Maicro master	≫ РЗ
Varranty and maintenance	≫ РЗ
Fechnical guide	≫ РЗ
Other product and service information	≫ РЗ
End of color products	

29



Spin rotor kit/ **Maicro master** VM-10/1/VM-111

Educational model to acquire vibration diagnosis skill

The normal and abnormal states are made artificially to compare each condition.

Features

- Reproduce the failure state (imbalance, bearing scratches) of rotating machinery
- **Reproduce misalignment and gears** *VM-101 only



Spin roter kit VM-101

Maicro master VM-111

Function

Imbalance Attach any weight to the rotating disk to create an

unbalanced state

a loose state. I-111 does not have this function

have this function

Misalignment Cause misalignment of the rotating shaft on the driven side from the axis on the driving side *VM-111 does not have this function

Specifications

Warranty

All IMV products are shipped after passing the strict quality control inspection, but if you find any failure, please inform us the details.

Warranty period

The warranty period is one or two years. (It depends on the product. Please contact us the further information.)

Warranty coverage

- excepted.
- 1. Damage caused during transportation / transfer at your side by handling mistake.
- 2. Damage caused by natural disaster such as fire, earthquake, flood and lightning or abnormal voltage
- 3. Damage caused by use with another product.
- 4. Damage caused by disassembling, repair or remodel by others who is not our personnel.
- failure of IMV products at the customers are exempted from the coverage.

Maintenance

Inspection at our factory

- Details
- ·Inspection/calibration/operation check/comprehensive dynamic calibration after operation verification ·Submission of reports and test results •Traceability chart/calibration certificate are issued on request.
- *An official quotation will be provided if repair or replacement of consumable goods are needed.

Contact/Delivery address

IMV CORPORATION MES Business Division

2-6-10 Takejima, Nishiyodogawa-ku, Osaka, 555-0011, Japan TEL:+81-6-6471-3155 FAX: +81-6-6471-3158

Warranty and Maintenance

(1) If the failure happens in the above mentioned period due to the fault of IMV, repair will be made free of charge. However, the following cases are

(2) Limit of coverage is the extent described in (1). Any secondary damages (failure of other equipments, opportunity loss, lost profit etc.) caused by

Technical Guide

Section 1 Vibration Terminology

Vibration means the state of an object moving repetitively back/forward, right / left or up / down and is generally expressed by Frequency, Displacement, Velocity, and Acceleration.

These 4 elements are generally denoted as F. D. V. A. This is illustrated simply as a spring and mass. When the mass is pulled down from the start position and released, the mass moves just like the vibration waveform shown in the figure on the right.

Frequency means the number of times that vibrating object makes a

Velocity means the time rate of change of displacement (D).

Displacement

Displacement means the amplitude (distance) between the peaks of vibration. Unit: µm, mm

Acceleration

Acceleration means the time rate of change of velocity (V). Unit : m/s², g

rms(Root Mean Square value)

Root mean square value of the instantaneous values in a certain time duration relates to the power of the wave. The rms value of velocity is one of the important factors for machinery status diagnosis.

iauro i root moon oquaro val

EQP (Equivalent Peak value)

It is a sine peak assumed by the rms value. For Sine wave, the relationship $rms \times \sqrt{2}$ =PEAK is valid. For a vibration monitoring system, there is a case that EPQ is monitored instead of the peak value itself avoiding to trigger the erroneous alarm by any accidental signal.

Band pass filter Signal processing 5-100 Hz 50-1,000 Hz E2

mechanical elements) is improved 2) Sound element (E3)

The audible element is detected when metal contacts is getting strong. If no change after improvement of smoothness, reexamination of pre-loading, internal gap, or loading status will be necessary.

3) Scratch element (E2)

It is the element which appears when the metal contacts are apparently visible. This elements will help to make strategy for delaying the progress of scratches by improving of smoothness or changing the operation condition or for observing its pattern to replace the bearings in an optimum time.

4) Structural resonance (E1)

It is the element when the structures vibrates by serious damage. It is normally the elements to evaluate imbalances or misalignments, but it might be necessary to pay attention if there is a signal of gears or bearing.

The machinery whose rotational speed is up to approximately 3,600 rpm is possible to be judged for the status of the bearing by the element classification mentioned above.
 The reason why FFT of high resolution is necessary for facility diagnosis is that machine vibrations, abnormal bearing signals and working noise of gears locate closely each other in a narrow frequency bands.

• H function

Effective function to detect abnormal bearing noises. Applicable models : SmartVibro *vM-4424H only (P11), Digital charge-input vibrometer (P17)

Section 2 Judge criteria

ISO vibration evaluation standard

This standard is widely used for synthetic judgment of rotational machinery. The current ISO standard 10816-3:2009 describes the absolute value judgment by velocity rms.

Applicable models: CardVibro Air2 (P5), Portable Vibrometer (P9)

ISO 10816-3:2009 Vibration Standard Evaluation Objective machinery is classified into two major groups.

Large machinery Output: 300 kW to 50 MW, Shaft hight: >315 mm

Medium machinery

Output: 15 kW to 300 kW, Shaft hight: 160 mm to 315 mm

A

Bearing evaluation basis Envelope acceleration: Evaluation basis vibration for E3

It is generally said that acceleration measurement is suitable for detecting the bearing scar, but it sometimes might be difficult to judge because of various mixing noise. Bearing valuation basis is the absolute judgment value of acceleration E3 after envelope processor.

Applicable models: CardVibro Air2 (P5)

Classification

(a) Class 1	Bearing inner diameter: 200 to 500 mm Rotation speed: slower than 500 RPM
	Rearing inner diameter: 50 to 300 mm
(b) Class 2	Rotation speed: 500 to 1800 RPM
(c) Class 3	Bearing inner diameter: 20 to 150 mm Rotation speed: 1800 or 3600 RPM Judgment is made using peak value of E3.

*Judgments are made selecting the validation basis by shaft diameter / rotation speed of measurement object ent object machinery

Frequency

Unit : Hz

Velocity

Unit:mm/s, cm/s

which are rather stable.

PEAK to RMS ratio

Envelope

by relative comparison. C+F =PEAK / rms

repetitive motion in 1 second.

PEAK(Peak amplitude)

Peak value in a certain time duration.

 $V_{\text{PEAK}=|v(T)|max}$

C • **F** (Peak factor • Crest factor)

The following terms are of analysis methods defined in IMV.

A machinery status is determined by the following four elements.

The machine doesn't need to be stopped or disassembled when smoothness of the abnormal part

It is used to determine deterioration of bearings

• Envelope acceleration (E1~E4)

Useful for bearing status diagnosis.

1) Smoothness element (E4)

Technical Guide

: good B : Satisfactory C : Unsatisfactory (alert) D : Unacceptable (danger)

Classification is made by shaft diameter and rotational speed of the machine.					
Vibration s	everity	Shaft diameter / Rotational speed			
Fmax 60,000 CPM 1000 Hz		Shaft diameter : 200–500 mm Rotational speed < 500 RPM	Shaft diameter : 50–300 mm 500 <rotational rpm<="" speed<1800="" td=""><td>Shaft diameter : 20–150 mm Rotational speed : 1800 or 3600RPM</td></rotational>	Shaft diameter : 20–150 mm Rotational speed : 1800 or 3600RPM	
1.0 [m/s ² E]	0.1 [GE]	Good			
4.9	0.5		Good	Good	
7.4	0.75	Satisfactory			
9.8	1	Alert	Satisfactory		
19.6	2		Alert	Satisfactory	
39.2	4 .				
		Danger		Alert	
98.1	10	Danger	Danger		
1 G=9.806 m/s ²					

Section 3 Vibration measuring equipment

How to conduct machinery diagnosis

1. Check the measuring objects

- A. Type ______ General classification such as motor or fan B. Specifications Data such as rotational speed or capacity are especially
- important information for vibration measurement. C. Composition — Information of bearing structures etc. are essential for investigation of the cause of vibration and location of the
- measuring points.

3. Measurment

Please start after making check and preparation mentioned above.

1) Attachment of pickups or accelerometers

Wrongly attached pickups or accelerometers may cause unstable measurements or incorrect data aquisition

- A ... Place or attach firmly
- . Make all mount surfaces adhere closely.
- C ... Align vertically or horizontally on the axis of the object.

2) Check data

Please measure several times to confirm no data fluctuation or evenness for the first time

2. Preparation of measurement

A. Determination of -

measuring points

B. Determination of

measuring mode

Electrodynamic velocity pickup

Hand held vibrometer

ilt angle

- It is ideal to make measurements in three directions

recommended instead of acceleration

Velocity should be used for comprehensive diagnosis.

Acceleration should be used jointly for diagnosis of the elements as bearings, gears, or valves. If the vibrometer

used is equipped with the envelope acceleration E1 - E4 function, B function or H function, use of these functions is

4. Evaluation

Make an evaluation based on a measured data.

Absolute value judgment

- A ... Evaluation by velocity rms should be done referring to Section 2.1 " JIS / ISO Vibration evaluation standard" If the data fall in rank D, the status of the object might be in dangerous region. Try another diagnosis method for justification.
- B ... Bearing diagnosis

Even if any abnormal velocity rms were not obtained, the initial degradation as of the scratches on bearings or short of grease might be found by measurement of acceleration.

*These criteria should be used just as references. If they are considered unrealistic, use other criteria depending on the condition of the object. *Fine diagnosis using a FFT analyzer is effective to make investigation on the judgment as 'abnormal'.

Other product and service information

Vibration test systems

Vibration test systems reproduce vibrating environments onto products. It enables evaluation of the product durability and the reliability. As part of our focus, IMV produces 6 degree of freedom (6DOF) vibration test systems which reproduce real vibrating environments and ecologically friendly intelligent systems. IMV has the biggest share in vibration test systems in the world market.

6 degree of freedom vibration test sys

Solution service

Experienced IMV engineers supports to solve the problems of vibration and noise in any industrial field.

lesign and wo ufacturing far

Head office / Sales Office

Osaka

Please contact the head office for product details. Tel +81 6 6471 3155

Nagoya

Test laboratory

Since Japan's first establishment of vibration/shock test laboratory in Tokyo in 1998, we have been developing test laboratory businesses as Osaka test laboratory in 2005, Nagoya test laboratory in 2007 and the first overseas test laboratory in Thailand in 2012. Corresponding to development of the hybrid car, we newly open the Advanced Technology Centre for Environmental Testing which is specialized in the battery testing and test for the large specimens in Uenohara, Yamanashi in 2015.

IMV TECHNO VIETNAM COMPANY LIMITED

Environmental reliability evaluation system

IMV has released 1 ch / 1 power supply / 1 measurement circuit Migration Testers (of MIG series) first in the test equipment industry and others.

MIG-8600B

MIG-87

End of sales products and alternative systems

End of sales				Alternative systems		
	Model	Product name	Maintenance period	Model	Product name	
1	TR-0220	Transport Environment Recorder Tough Logger	End	TR-1000	Transport Environment Recorder Tough Logger	
2	TYPE6226/6224	Integrating sound level meter	End	_	-	
3	VM-0110	Multi-Channel Data Rogger System	End	VM-0330/16	Data Acquisition Analysis System Wave Stocker	
4	VM-1220 C	Vibration Level Meter	End	TYPE3233	Vibration Level Meter (for Vibration Pollution)	
5	VM-2001 series	Card VibroΣc / Card Vibro⊿c	End	VM-2012/VM-2012C	CardVibro Air2	
6	VM-2002Tr	Pocket Trend	End	VM-2012/VM-2012C	CardVibro Air2	
7	VM-2004 Neo Type212	CardVibro Neo	End	VM-2012/VM-2012C	CardVibro Air2	
8	VM-2005 Adv Type212	CardVibro Advabance	End	-	-	
9	VM-2011	CardVibro Air	End	VM-2012/VM-2012C	CardVibro Air2	
10	VM-3004SI	Porta Vibro	End	VM-3024H	SmartVibro Electro-dynamic Type High-end	
11	VM-3024S	SmartVibro Electro-dynamic Type standard	End	VM-3024H	SmartVibro Electro-dynamic Type High-end	
12	VM-3304SI	Ana Vobro	End	VM-3024H	SmartVibro Electro-dynamic Type High-end	
13	VM-3314 A	Portable Vibrometer	End	VM-3024H	SmartVibro Electro-dynamic Type High-end	
14	VM-3314 AL	Low Frequency Portable Vibration Meter	End	VM-2012/VM-2012C, VM-7024H	CardVibro Air2, SmartVibro Electro-dynamic Type High-end	
15	VM-3324 A	Portable Vibrometer	End	VM-3024H	SmartVibro Electro-dynamic Type High-end	
16	VM-3324 AL	Low Frequency Portable Vibration Meter	End	VM-2012/VM-2012C, VM-7024H	CardVibro Air2, SmartVibro Piezo-resistive Type High-end	
17	VM-4005	Trendvibro	End	VM-2012 + DS-2013 Tr	CardVibro Air2 + Equipment Diagnosis Software	
18	VM-4105	TrendvibroZ	End	VM-2012 + DS-2013 Tr	CardVibro Air2 + Equipment Diagnosis Software	
19	VM-4316	Bearing Checker	End	VM-4424H, VM-4431	SmartVibro Piezoelectric Type High-end, Portable Vibrometer	
20	VM-4416SI	Bearing Checker	Till March. 31st, 2028	VM-4424H, VM-4431	SmartVibro Piezoelectric Type High-end, Portable Vibrometer	
21	VM-4424S	SmartVibro Piezoelectric Type standard	End	VM-4424H, VM-4431	SmartVibro Piezoelectric Type High-end, Portable Vibrometer	
22	VM-4515SI	Thermo Vibro	End	VM-4424H, VM-4431	SmartVibro Piezoelectric Type High-end, Portable Vibrometer	
23	VM-7000L	Gal Vibro	End	VM-7024H	SmartVibro Piezo-resistive Type High-end	
24	VP-12	Piezoelectric Accelerometer	End	VP-13	Piezoelectric Accelerometer	
25	VP-4000	Piezoelectric Accelerometer	End	VP-420A	Piezoelectric Accelerometer	
26	VP-4200-6	Piezoelectric Accelerometer	End	VP-4201H	Piezoelectric Accelerometer	
27	VP-4200H	Piezoelectric Accelerometer	End	VP-4201H	Piezoelectric Accelerometer	
28	VP-42IW	Piezoelectric Accelerometer	End	VP-43IW	Piezoelectric Accelerometer	
29	VP-A11IW	Piezoelectric Accelerometer	End	VP-A12IW	Piezoelectric Accelerometer	

*Refer to IMV website for the old systems which is not listed above. https://www.imv.co.jp/e/products/end/list_01.php